

MAY 07 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-822-011
Job Sheet 176672



Part No: D350-822-011

Job Qty: 1 ea

Part Name: PA100 PUREair System for AS350/EC130



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/27/18

Job Tracking No:

Due Date: 5/23/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV G IPP REV:A 14.02.20 NEW ISSUE DD VERF:JLM IPP REV:B 14.06.18 AS PER IIN REV:C DD
VERF:JLM IPP REV:C 15.06.03 AS PER IIN REV:D DD VERF:JLM

Ship Via:

CHG001

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/23/18	5/23/18	0.00	0.00	Start Up Stores/Pkg-1		MAY 11 2018
110	Packaging	1 pcs	5/23/18	5/23/18	0.00	0.00	Packaging1-4		JB JRB
120	QC	1 pcs	5/23/18	5/23/18	0.00	0.00	QC4		JB JRB
125	Outsource	1 pcs	5/23/18	5/23/18	0.00	0.00	Outsource10		JB JRB
128	DC	1 pcs	5/23/18	5/23/18	0.00	0.00	DC		21 AUG 07 2018
130	Packaging	1 pcs	5/23/18	5/23/18	0.00	0.00	Packaging3-1		JB JRB
140	QC21-FG	1 Ea	5/23/18	5/23/18	0.00	0.00	QC21		21 AUG 07 2018

Part Op 125 - Issue PO to GL account 50000-25 to LEAVE W/O OPEN UNTIL SOLD PO _____ (Send copy of PO to Pall)

Descriptions: - James) Issue W/O LINE item for Pall for amount sold on sales order S/O _____ according to sales price see
Warran for amount. (if sale price is \$23,000 - amount is \$13,400) PO can be received immediately and given to finance in
order to close work order.

128 - Photocopy bluefile & type labels per PPP D350-822-011 CHG003

130 - Identify and pack for shipping as per PPP D350-822-011



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Container No: S075263



Part: D350-822-011

Job No: 176672

Serial No/Batch: S075263

Revision:

Inspector:

Date: 05/29/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
650.0401	Pureair Fairing Assembly	1 Ea (1 ea)	90-Start up Operation	5042250
9752100180	Gasket	1 Ea (1 ea)	90-Start up Operation	5014661
9945000120	Gasket (for B3e models)	1 pcs (1 ea)	90-Start up Operation	5048154
AN821-12J	Elbow (or AN821-12K or 12S) 5054890	2 Ea (2 ea)	90-Start up Operation	5048154
AN929-12J	Cap 5057425	1 Ea (1 ea)	90-Start up Operation	5048154
D4925-041	Mounting Plate Assembly	1 Ea (1 ea)	90-Start up Operation	50607449
D4931-1	Engine Fitting (for acft models B2 & previous)	1 Ea (1 ea)	90-Start up Operation	5043549
D4931-3	Engine Fitting (For B3 Models)	1 Ea (1 ea)	90-Start up Operation	5047934
D4931-5	Engine Fitting (for B3e models)	1 Ea (1 ea)	90-Start up Operation	5047643
D4935-1	Mounting Bracket	6 Ea (6 ea)	90-Start up Operation	5044459
D4943-1	Flex Hose	1 Ea (1 ea)	90-Start up Operation	5156119
D4961-041	Tube Assembly	1 Ea (1 ea)	90-Start up Operation	5055404
D4961-043	Tube Assembly	1 Ea (1 ea)	90-Start up Operation	5052495
D5079-1	Placard, Eaps	2 Ea (2 ea)	90-Start up Operation	5038579
D5090-041	Duct Assembly	1 Ea (1 ea)	90-Start up Operation	5060605
D5105-1	Handle	2 Ea (2 ea)	90-Start up Operation	5047676
D5110-1	Swivel Nut Fitting	1 Ea (1 ea)	90-Start up Operation	5044365
D5179-1	Doubler	2 Ea (2 ea)	90-Start up Operation	5048935
D5179-3	Doubler	2 Ea (2 ea)	90-Start up Operation	5044969
D5194-1	Doubler	2 Ea (2 ea)	90-Start up Operation	5051509
D5208-041	Blanking Plate Assembly	3 Ea (3 ea)	90-Start up Operation	5060041 50660 44x2
LN9038-05012	Bolt	36 pcs (36 ea)	90-Start up Operation	5048585
LN9038-05040	Bolt	1 pcs (1 ea)	90-Start up Operation	FM136260
LN9348-05	Nut 10x5074902	30 pcs (30 ea)	90-Start up Operation	5042037x20
MS20470AD3-4	Rivet, Universal Head	18 Ea (18 ea)	90-Start up Operation	FM136665-40
MS21919WCH12	Clamp	1 Ea (1 ea)	90-Start up Operation	5014744
MS9592-138	Bracket	1 pcs (1 ea)	90-Start up Operation	5014155
NAS1149D0332J	Washer 50206006x26	66 Ea (66 ea)	90-Start up Operation	5069648x40
NAS43DD3-64	Spacer	1 Ea (1 ea)	90-Start up Operation	5050057
22208CM050016E	Screw	2 pcs (2 ea)	90-Start up Operation	FM138012
9945000160	Gasket	1 Ea (1 ea)	90-Start up Operation	5050821
BS4320-A5	Washer	56 Ea (56 ea)	110-Packaging	5048677 *
LN29985-A05	Anchor Nut	15 pcs (15 ea)	110-Packaging	5048679 *
LN9038-05018	Bolt	56 pcs (56 ea)	110-Packaging	5048679 5048679 *
MS20426AD3-3	Rivet	40 Ea (40 ea)	110-Packaging	5048679 *
QB21304	Pureair Panel Assembly	1 pcs (1 ea)	110-Packaging	5048674 *
QB21308	Fod Screen Assembly	1 pcs (1 ea)	110-Packaging	5048673
QB21310	Transition Duct Assembly	1 pcs (1 ea)	110-Packaging	5048676
QR10616	Vortex Tube Repair	1 pcs (1 ea)	110-Packaging	5048674

D5526-1 x 1 = 5057355
D5526-3 x 1 = 5057734

per ECN 18-764

+ 23350CA050 Qty. 2
5013736
per ITN Prev. #

+ LN9038-05016 Qty 2
FM132469

DAS
35
9-89

DAS
35
9-89

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	22208CM050016E	2	40	0
	650.0401	1	16	0
	9752100180	1	4	0
	9945000120	1	12	0
	9945000160	1	9	0
	AN821-12J	2	33	0
	AN929-12J	1	10	0
	D4925-041	1	0	0
	D4931-1	1	27	0
	D4931-3	1	11	0
	D4931-5	1	12	0
	D4935-1	6	60	0
	D4943-1	1	9	0
	D4961-041	1	17	0
	D4961-043	1	6	0
	D5079-1	2	26	0
	D5090-041	1	9	0
	D5105-1	2	20	0
	D5110-1	1	26	0
	D5179-1	2	31	0
	D5179-3	2	46	0
	D5194-1	2	21	0
	D5208-041	3	13	0
	LN9038-05012	36	378	0
	LN9038-05040	1	36	0
	LN9348-05	30	195	0
	MS20470AD3-4	18	6,767	0
	MS21919WCH12	1	11	0
	MS9592-138	1	27	0
	NAS1149D0332J	66	2,465	0
	NAS43DD3-64	1	26	0
110-Packaging	BS4320-A5	56	174	0
	LN29985-A05	15	245	0
	LN9038-05018	56	878	0
	MS20426AD3-3	40	4,980	0
	QB21304	1	6	0
	QB21308	1	2	0
	QB21310	1	3	0
	QR10616	1	7	0
Part Specifications				
Specifications could not be found.				

Plex 4/27/18 9:12 AM Dart.Gagnon.Michelle

5.0 PARTS LIST

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D350-822-011	PA100 PUREAIR SYSTEM
	X	D350-822-013	PA100 PUREAIR PROVISIONS
1		QB05008	PUREAIR SYSTEM
1**		QR10616	TUBE REPAIR KIT
1**		QB21304	PUREAIR PANEL ASSY
1**		QB21310	TRANSITION DUCT ASSY
1**		QB21308	FOD SCREEN ASSY
15**		LN29985-A05	ANCHOR NUT
56**		LN9038-05018	BOLT
56**		BS4320-A5	WASHER
40**		MS20426AD3-3	RIVET
1	1	650.0401	PUREAIR FAIRING ASSY
1	1	D4925-041	MOUNTING PLATE ASSY
1*	1*	D4931-1	ENGINE FITTING
1*	1*	D4931-3	ENGINE FITTING
1*	1*	D4931-5	ENGINE FITTING
6	6	D4935-1	MOUNTING BRACKET
1	1	D4943-1	FLEX HOSE
1	1	D4961-041	TUBE ASSEMBLY
1	1	D4961-043	TUBE ASSEMBLY
2	2	D5079-1	PLACARD
1	1	D5090-041	DUCT ASSEMBLY
2	2	D5105-1	HANDLE
1	1	D5110-1	SWIVEL NUT FITTING
2	2	D5179-1	DOUBLER
2	2	D5179-3	DOUBLER
2	2	D5194-1	DOUBLER
3	3	D5208-041	BLANKING PLATE ASSY
1	1	D5526-1	HOSE PROTECTOR
1	1	D5526-3	HOSE PROTECTOR
2	2	23350CA050	LOCKING TAB
1*	1*	9752100180	GASKET
1*	1*	9945000120	GASKET
1*	1*	706A33-201-001	GASKET (OR 9945000160)
2	2	22208CM050016E	SCREW
2	2	AS1034J1212	ELBOW (OR AN821-12K OR AN821-12S OR AN821-12J)
1	1	AN929-12J	CAP
70	70	BS4320-A5	WASHER (OR NAS1149D0332J)
36	36	LN9038-05012	BOLT
2	2	LN9038-05016	BOLT
1	1	LN9038-05040	BOLT
32	32	LN9348-05	NUT
18	18	MS20470AD3-4	RIVET
1	1	MS21919WCH12	CLAMP (OR MS21919WHG12)
1	1	MS9592-138	BRACKET
1	1	NAS43DD3-64	SPACER

* USE APPROPRIATE FITTING/GASKET BASED ON ENGINE INSTALLATION

** PART OF QB05008 ABOVE